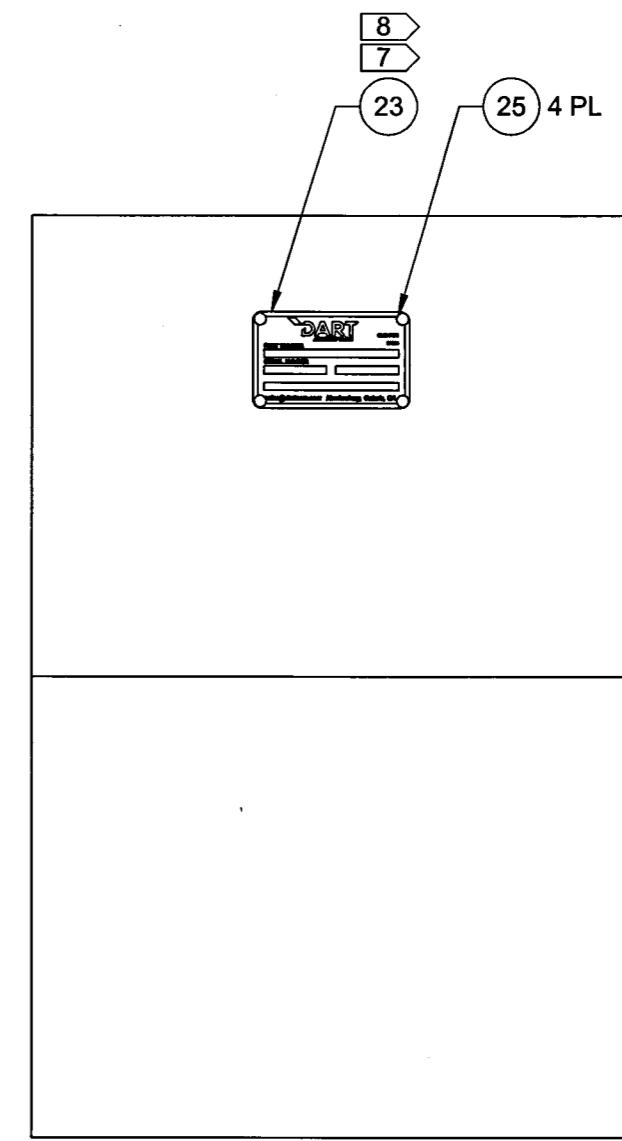
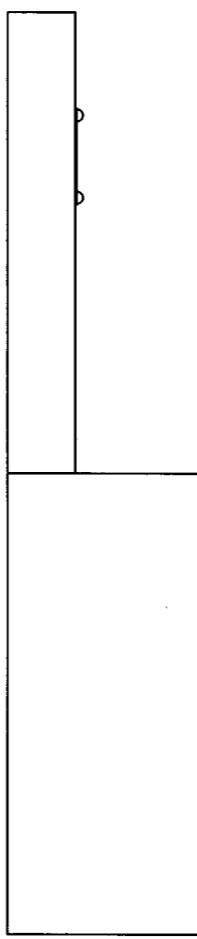
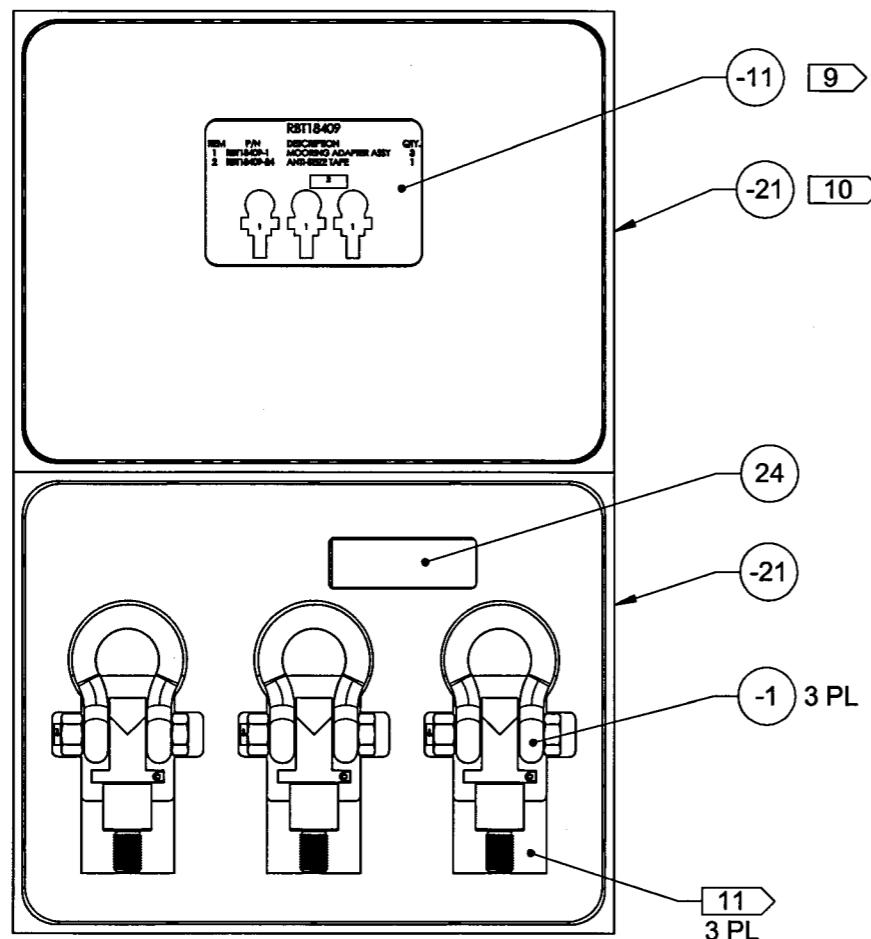


ITEM #	QTY	PART #	PART TITLE
-1	3	RBT18409-1	MOORING ADAPTER ASSEMBLY
-11	1	RBT18409-11	LOCATION PLACARD
-21	1	RBT18409-21	PACKAGING ASSY
23	1	RB41011	DART PLACARD
24	1	McMaster#2290K2 OR EQUIV	NICKEL ANTI-SEIZE TAPE 1/2" WIDE x 50' LG
25	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

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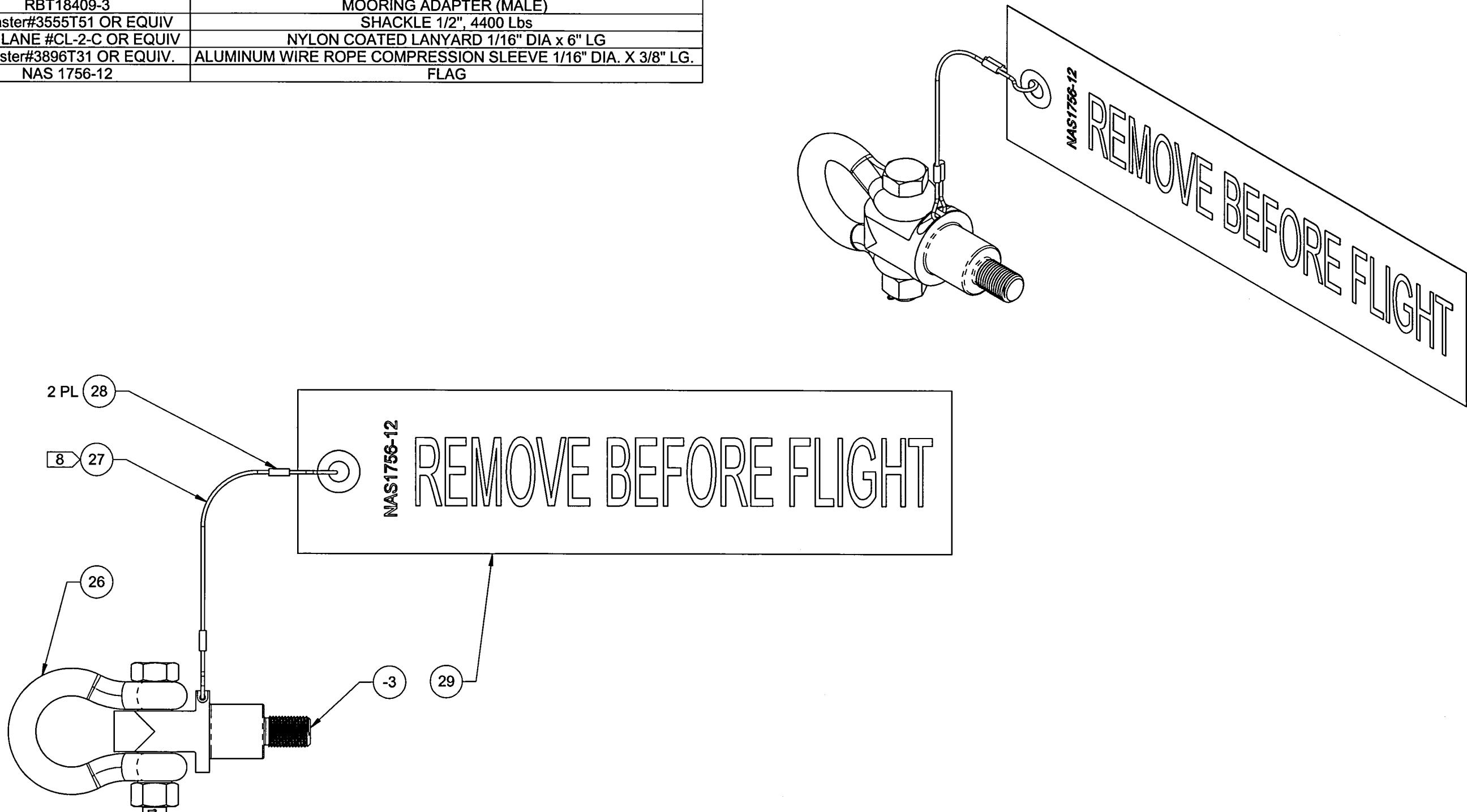
RBT18409 AIRCRAFT MOORING ADAPTER SET

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH:
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
- 11) FOLD EACH "REMOVE BEFORE FLIGHT" TAG AND STORE IN THEIR RESPECTIVE BOTTOM FOAM CUTOUT

C	TEMPLATE UPDATED, -3 CH'D HOLE DIAMETER WAS .63 IS .656, MODIFY -7 FOAM, UPDATE PLACARD			KT			
REV.	DESCRIPTION			ECN # BY			
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN	VM						
CHECKED	VM	TOOL PART #					
MFG. APPR.	DP	RBT18409					
APPROVED	<i>MZee</i>	TITLE AIRCRAFT MOORING ADAPTER SET NTS					
DATE	6/4/2018						
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ITEM #	QTY	PART #	PART TITLE
-3	1	RBT18409-3	MOORING ADAPTER (MALE)
26	1	McMaster#3555T51 OR EQUIV	SHACKLE 1/2", 4400 Lbs
27	1	CARR LANE #CL-2-C OR EQUIV	NYLON COATED LANYARD 1/16" DIA x 6" LG
28	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
29	1	NAS 1756-12	FLAG

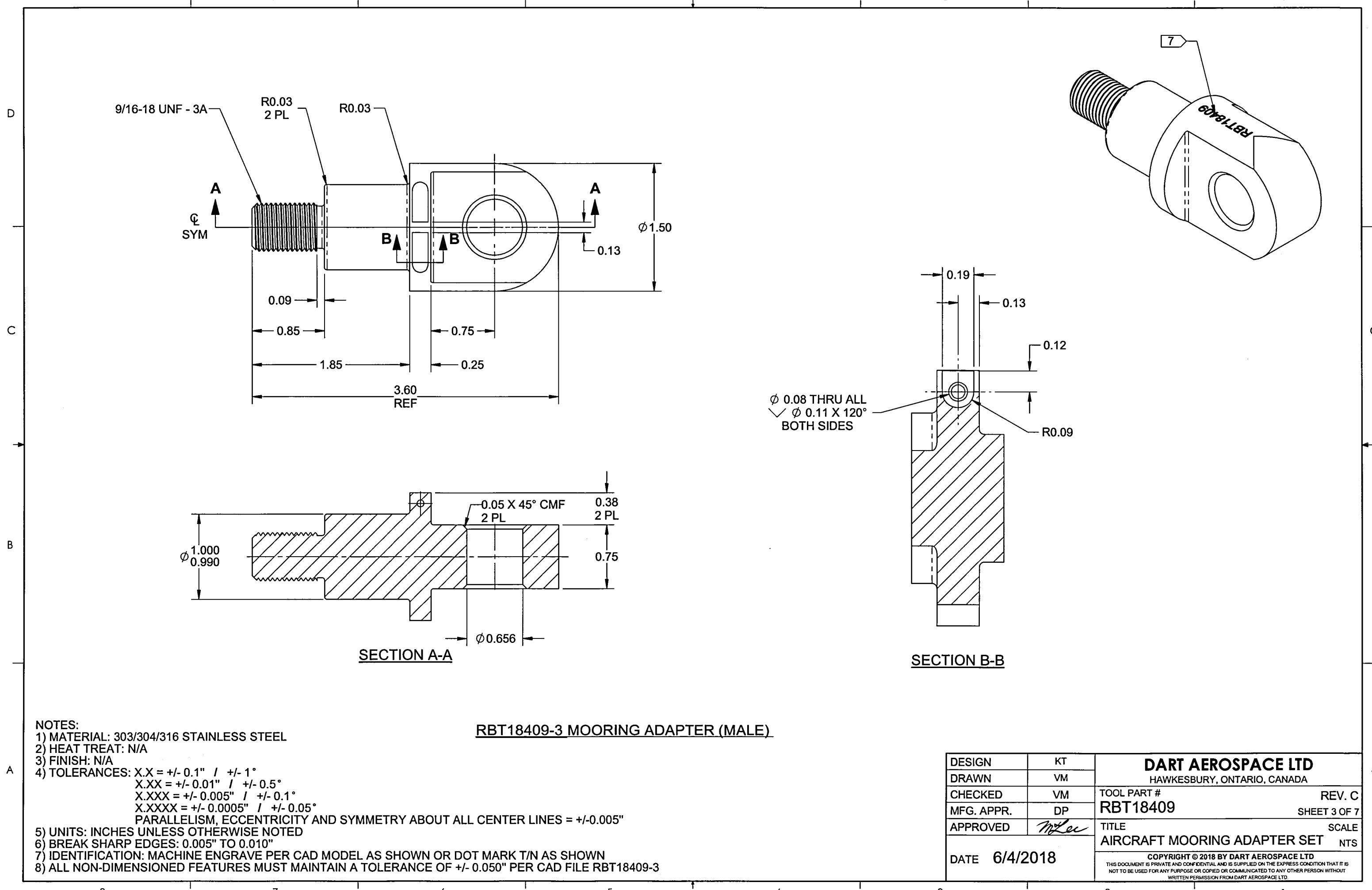


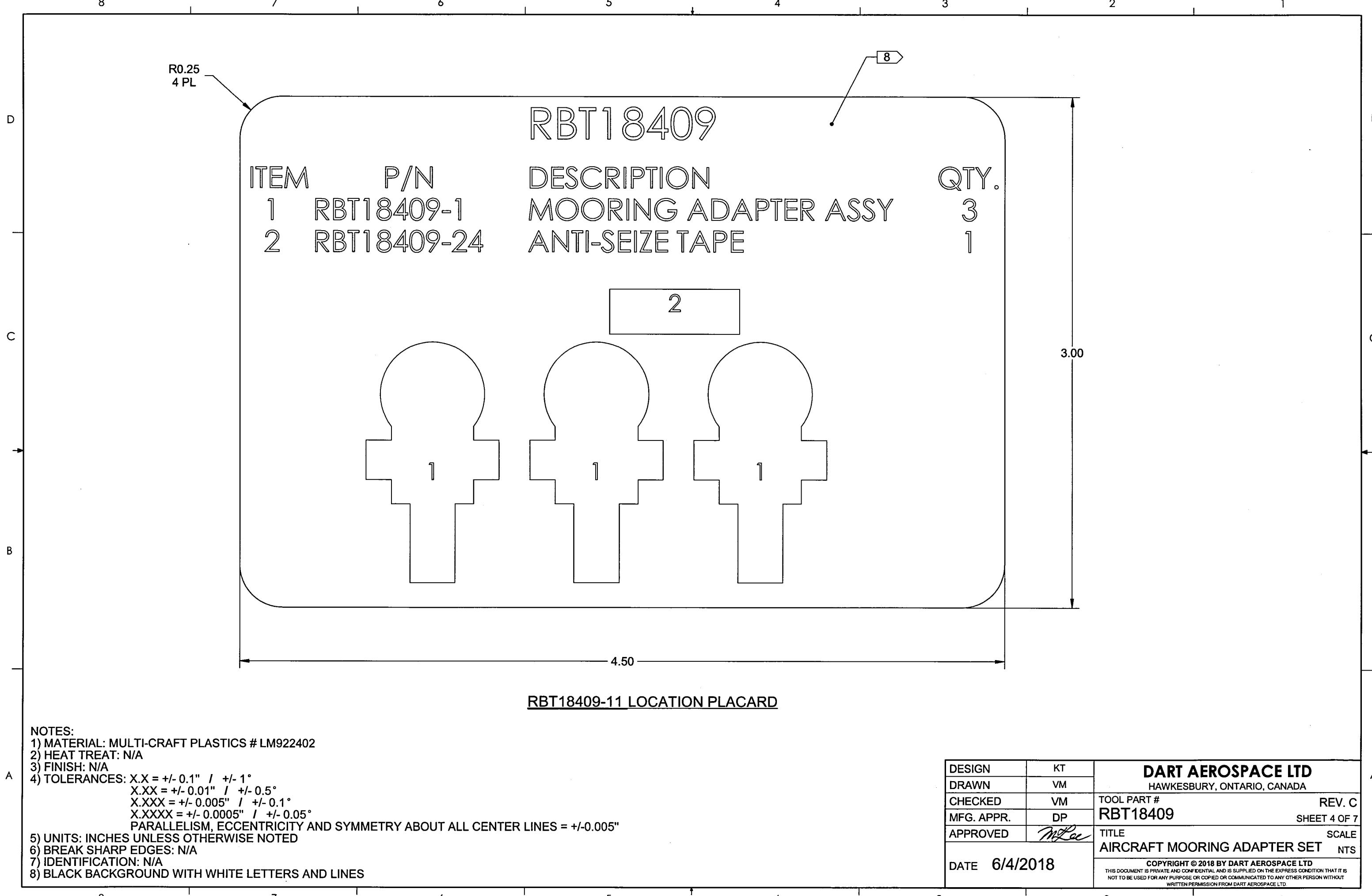
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) LANYARD LENGTH IS 6.0" +/- 1" ONCE CRIMPED
- 9) ASSEMBLE AS SHOWN, INSTALL SHACKLE NUT HAND TIGHT, THEN FOLD COTTER PIN

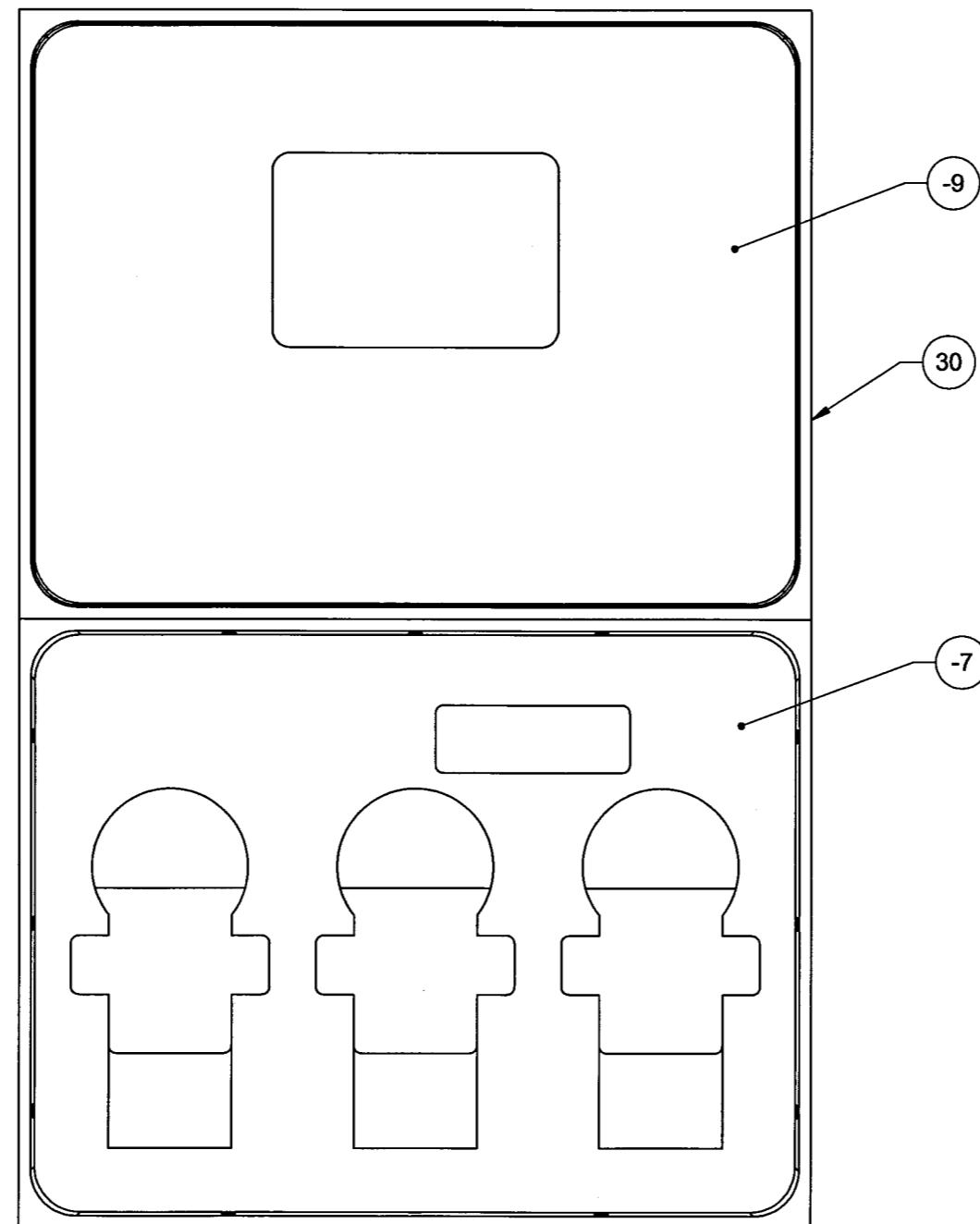
9

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	REV. C
MFG. APPR.	DP	TOOL PART #
APPROVED	<i>M Lee</i>	RBT18409
		SHEET 2 OF 7
		TITLE
		SCALE
		AIRCRAFT MOORING ADAPTER SET
		NTS
DATE	6/4/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD
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ITEM #	QTY	PART #	PART TITLE
-7	1	RBT18409-7	BOTTOM FOAM
-9	1	RBT18409-9	TOP FOAM
30	1	PELICAN #APP-1400-E	PELICAN CASE 1400

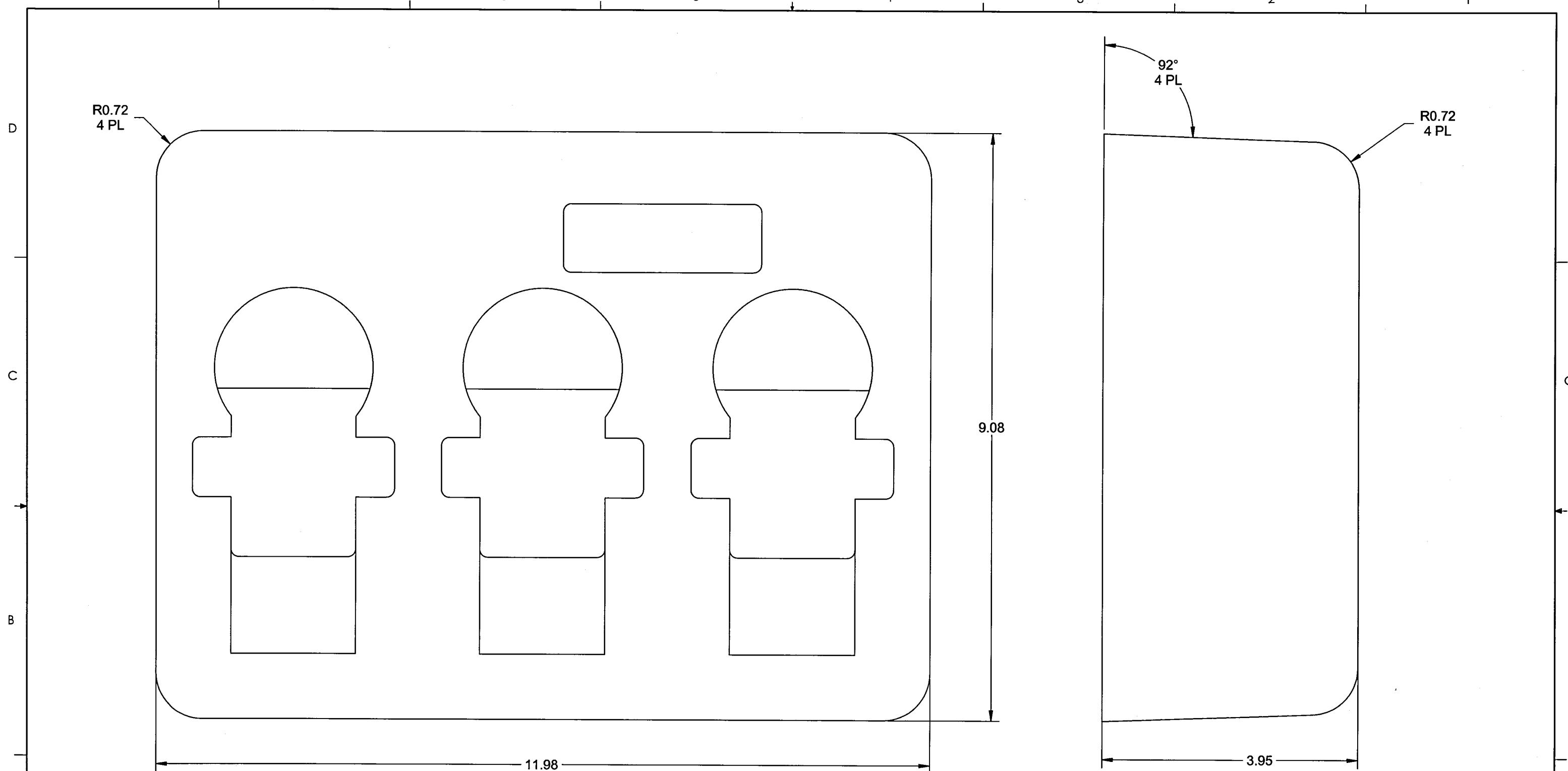


RBT18409-21 PACKAGING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	RBT18409
APPROVED	<i>Mla</i>	REV. C SHEET 5 OF 7
		TITLE AIRCRAFT MOORING ADAPTER SET NTS
DATE	6/4/2018	SCALE NTS
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RBT18409-7 BOTTOM FOAM

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $+\/- 0.1"$ / $+\/- 1^\circ$
 $X.XX = $+\/- 0.01"$ / $+\/- 0.5^\circ$$
 $X.XXX = $+\/- 0.005"$ / $+\/- 0.1^\circ$$
 $X.XXXX = $+\/- 0.0005"$ / $+\/- 0.05^\circ$$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+\/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $+\/- 0.050"$ PER CAD FILE RBT18409-7

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	VM				
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	REV. C			
APPROVED	<i>[Signature]</i>	RBT18409			
		SHEET 6 OF 7			
DATE	6/4/2018	TITLE			
		SCALE			
		NTS			
AIRCRAFT MOORING ADAPTER SET					
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